

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-727 REV. B OR LATER APPROVED REVISION
REF. TCCA PDA: PDA05-18

1.0 PURPOSE

Due to variation in the wearplate hole locations on some skidtubes, the Dart wearplates may not align. Therefore D3319-X, D5465-X, or D5478-1 Wearplates may be supplied with undrilled tabs to facilitate installation. The purpose of this Dart Service Instruction is to provide instructions to allow for customers to locate and drill holes when receiving wearplates without attachment holes.

2.0 CHANGE

Install wearplates per IIN-D350-727. During installation, transfer drill any undrilled tabs as follows:

1. Locate the wearplate to the skidtube using existing holes.
2. Transfer mark undrilled holes from the skidtube to the wearplate.
3. Drill $\phi 0.316"$ holes in the wearplate at the transfer mark locations. Ensure minimum edge distance of 0.300" remains.
Note: It is acceptable to slot the holes up to 0.546" long x 0.316" wide to ensure alignment, as long as the edge distance does not fall below 0.300".
4. Deburr holes and complete installation per IIN-D350-727.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
C. PROVENCAL (DE # 03)

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